

Designers & Manufacturers of Drilling & Tapping Solutions



"20" SERIES

MODEL	NO. OF DRIVES	DRILLING AREA NO.1 M.T. ADJ. - (IN)	DRILL OR TAP CAP. M.S.	A OVERALL HEIGHT IN.	B OUTSIDE LENGTH IN.	C OVER ALL DEPTH IN.	D OVER ALL BASE DEPTH	E OVER ALL BASE WIDTH	F GUIDE BAR LOCATION	G FIXTURE & PART WIDTH	H GUIDE BAR DIA. IN.	WEIGHT BASIC HEAD LBS.	WEIGHT SPINDLE ASSY. LBS.	MAX. RPM
412-20	17	4 x 12	5/16	9-1/32	16-1/4	9	9	20-3/4	18-1/4	15-3/4	1	30	2	2000
420-20	29	4 x 20		9-29/32	24	8	10	28-1/2	26	23-1/2	1	35	2	
424-20	25	4 x 24		9-27/32	26	8	10	32-1/2	30	27-1/2	1	45	2	
614-20	17	6 x 14		9-27/32	18	10	12	23	20	17-1/2	1	40	2	
2111	11	2 3/4x15		18 3/16	17 1/4	7 1/4	10	18 1/2	12	18 1/2	1 1/4	45	2	

"30" SERIES

412-30	17	4 x 12	3/8	9-1/32	16-1/4	9	9	20-3/4	18-1/4	15-3/4	1	30	2	2000
420-30	29	4 x 20		9-29/32	24	8	10	28-1/2	26	23-1/2	1	35	2	
424-30	25	4 x 24		9-27/32	26	8	10	32-1/2	30	27-1/2	1	45	2	
614-30	17	6 x 14		9-27/32	18	10	12	23	20	17-1/2	1	40	2	

"40" SERIES

416-40	17	4 x 16	1/2	13-3/4	21	10	10	28	24-1/4	21-1/4	1-1/2	45	4	1200
616-40	13	6 x 16		13-3/4	24	14	15	30	26-3/4	23-3/4	1-1/2	50	4	
624-40	17	6 x 24		13-3/4	30	12	15	36	32-3/4	29-3/4	1-1/2	115	4	
815-40	19	8 x 15		13-3/4	23	17	16	29	25-3/4	22-3/4	1-1/2	65	4	
1012-40	20	10 x 12		13-3/4	20-1/2	18	14	26	22-3/4	19-3/4	1-1/2	70	6	
1015-40	21	10 x 15		13-3/4	23	18	16	29	25-3/4	22-3/4	1-1/2	75	6	
1020-40	24	10 x 20		13-3/4	28-1/2	17-1/2	16	34	30-3/4	27-3/4	1-1/2	95	6	
1424-40	28	14 x 24		13-3/4	32	23	20	37-3/4	34-1/2	31-1/2	1-1/2	150	6	

"60" SERIES

416-60	17	4 x 16	3/4	13-3/4	21	10	10	28	24-1/4	21-1/4	1-1/2	45	7	1200
616-60	13	6 x 16		13-3/4	24	14	15	30	26-3/4	23-3/4	1-1/2	50	7	
624-60	17	6 x 24		13-3/4	30	12	15	35-1/2	32-3/4	29-3/4	1-1/2	115	7	
815-60	19	8 x 15		13-3/4	23	17	16	29	25-3/4	22-3/4	1-1/2	65	7	
1012-60	20	10 x 12		13-3/4	20-1/2	18	14	26	22-3/4	19-3/4	1-1/2	70	8	
1015-60	21	10 x 15		13-3/4	23	18	16	29	25-3/4	22-3/4	1-1/2	75	8	
1020-60	24	10 x 20		13-3/4	28-1/2	17-1/2	16	34	30-3/4	27-3/4	1-1/2	95	8	
1424-60	28	14 x 24		13-3/4	32	23	20	37-3/4	34-1/2	31-1/2	1-1/2	150	8	

"80" SERIES

722-80	16	7 x 22	1	19-3/16	16-1/4	31-1/4	12	37-3/4	34-3/8	30-7/8	2	145	10	1200
1016-80	10	10 x 16		18-7/8	15-1/4	21-1/4					2	150	10	
1022-80	25	10 x 22		18-7/8	17-1/2	30					2	225	10	
1526-80	32	15 x 26		18-7/8	26	37					2	300	10	

Includes adaptation to drill press advise complete specification.



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Rockford-Ettco reserves the right to modify product design in the interest of improving quality.

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