

*Designers & Manufacturers of Drilling & Tapping Solutions*



**"20" SERIES / Procnier**

MODEL	NO. OF DRIVES	DRILLING AREA NO.1 M.T. ADJ. - (IN)	DRILL OR TAP CAP. M.S.	A OVERALL HEIGHT IN.	B OUTSIDE DIA. IN.	C OVER ALL BASE DEPTH	D OVER ALL BASE WIDTH	E GUIDE BAR LOCATION	F FIXTURE & PART WIDTH	G GUIDE BAR DIA. IN.	WEIGHT BASIC HEAD LBS.	WEIGHT SPINDLE ASSY. LBS.	MAX. RPM	USE U/J ASSY #
2005	5	4.5	1/4	7-1/2	9	13	13-1/2	11	8-1/2	1	10	2	2000	
520	7	5	5/16	9-1/32	9	13	13-1/2	11	8-1/2	1	10	2		33270
MJ/MP	7/10	6		9-1/32	11-1/2	13	15-3/4	13-1/4	10-3/4	1	15	2		33270
720	7	7		9-1/32	11-1/2	13	15-3/4	13-1/4	10-3/4	1	15	2		33270
MK/MQ	9/17	8		9-1/32	13-1/2	13	15-3/4	13-1/4		1	15	2		33270
920	9	9		9-27/32	13-1/2	17	18	15-1/4	12-3/4	1	22	2		2020 L
1120	17	11		9-27/32	18-1/2	20	24	20-3/4	17-3/4	1	35	3		2020 L

**"30" SERIES**

530	7	5	3/8	9-1/32	9	13	13-1/2	11	8-1/2	1	10	2	2000	30305
730	7	7		9-1/32	11-1/2	13	15-3/4	13-1/4	10-3/4	1	15	2		30305
930	9	9		9-27/32	13-1/2	17	18	15-1/4	12-3/4	1	22	2		3030
1130	17	11		9-27/32	18-1/2	20	24	20-3/4	17-3/4	1-1/2	35	3		3030

**"40" SERIES**

940	9	9	1/2	13-3/4	15-7/8	17	20-1/2	17-3/4	15-1/4	1	45	4	1200	4040
1040	13	10		13-3/4	18	20	24	20-1/2	17-1/2	1-1/2	75	5		4040
1240	11	12		13-3/4	19-1/2	25-1/2	25-1/2	22	19	1-1/2	55	5		4040
1540	12	15		15-1/2	23-1/2	29-1/2	29-1/2	26-1/8	23-1/8	1-1/2	75	6		
1840	18	18		16-15/16	26-1/2	32	32-1/4	29-1/8	26-1/8	1-1/2	125	6		
2140	25	21		13-3/4	27						250	6		

**"60" SERIES**

660	4	7	3/4	14-5/8	15	15	21	17-3/8	14-3/8	1-1/4	55	7	1200	6060
960	9	9		13-3/4	15-7/8	17	20-1/2	17-3/4	15-1/4	1	45	7		6060
1060	13	10		13-3/4	18	20	24	20-1/2	17-1/2	1-1/2	75	8		6060
1260	13	12		13-3/4	19-1/2	25-1/2	25-1/2	22	19	1-1/2	75	8		6060
1560	12	15		15-1/2	23-1/2	29-1/2	29-1/2	26-1/8	23-1/8	1-1/2	75	8		
1860	18	18		16-15/16	26-1/2	32	32-1/4	29-1/8	26-1/8	1-1/2	125	10		
2160	25	21		13-3/4	27						250	10		

**"80" SERIES**

680	5	6	1	14-5/8	15	15	21	17-3/8	14-3/8	1-1/2	45	7	1200	8080
1280	10	12		18-5/8	19-1/2	25-1/2	25-1/2	22	19	1-1/2	90	10		8080
1680	12	16		17-1/8	23						175	10		
2080	24	20		19-3/16	30	28	37	33	29-1/2	2	225	10		
2580	26	25		19-3/16	35						250	10		

Includes adaptation to drill press advise complete specification.



**ROCKFORD** DRILL HEAD

**procunier**

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