

Designers & Manufacturers of Drilling & Tapping Solutions

Lead Screw Assemblies

Includes one-piece hardened and ground lead screw with THRU-GRIP tap holder, split lead screw nut, cap and wiper oiler. Entire unit is quickly replaced by merely removing pin in drive collar and 2 screws in Lead Screw cap. Fully adjustable for wear. Choose pitch, right – or left-hand thread and model from table below. All Proconier tappers use Style AL lead screw assemblies except when the 1-AL (21000 Series) is used with model 22MD (30000 Series) then the Style MB lead screw assemblies (30400 Series) must be used.

Order Numbers for Lead Screw Assemblies

PITCH	1-AL—½" Dia.		22-MB—½" Dia.		3-AL—¾" Dia.		3-AL—4TG—¾" Dia.	
	R.H.	L.H.	R.H.	L.H.	R.H.	L.H.	R.H.	L.H.
127	21401	21402						
120	21403	21404						
113	21405	21406						
110	21407	21408						
102	21409	21410						
100	21411	21412						
96	21413	21414						
90	21415	21416						
80	21419	21420	30419	30420				
72	21421	21422	30421	30422				
64	21425	21426	30425	30426	23425	23426		
60	21427	21428	30427	30428	23427	23428		
56	21429	21430	30429	30430	23429	23430		
48	21435	21436	30435	30436	23435	23436		
44	21437	21438	30437	30438	23437	23438		
40	21439	21440	30439	30440	23439	23440		
36	21443	21444	30443	30444	23443	23444		
32	21445	21446	30445	30446	23445	23446	24445	24446
28	21449	21450	30449	30450	23449	23450	24449	24450
27	21451	21452			23451	23452	24451	24452
26	21453	21454	30453	30454	23453	23454		
24	21455	21456	30455	30456	23455	23456	24455	24456
20	21459	21460	30459	30460	23459	23460	24459	24460
18	21463	21464	30463	30464	23463	23464	24463	24464
16	21465	21466	30465	30466	23465	23466	24465	24466
14					23467	23468	24467	24468
13					23469	23470	24469	24470
12					23471	23472	24471	24472
11½					23473	23474	24473	24474
11					23475	23476	24475	24476
10					23477	23478	24477	24478
5					23487	23488	24487	24488

